

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Xylene

Synonyms: Xylene

CAS Number: 1330-20-7

Grade/Purity: Technical

Product Type: Solvents

Product Use: Industrial, Manufacturing or Laboratory use

Manufacturer/Supplier: Alliance Chemical, 204 South Edmond St, Taylor, Texas 76574

Information: 512-365-6838 | www.alliancechemical.com

Emergency: CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

2. HAZARDS IDENTIFICATION

Signal Word: Danger

GHS Pictograms:



Hazard Statements:

H226	Flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H312	Harmful in contact with skin
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H373	May cause damage to organs through prolonged or repeated exposure

Precautionary Statements:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, and lighting equipment.
P242	Use non-sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust, fume, gas, mist, vapours or spray.
P261	Avoid breathing dust, fume, gas, mist, vapours or spray.
P264	Wash hands and face thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, and eye/face protection.

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor if you feel unwell.
P314	Get medical advice or attention if you feel unwell.
P321	Specific treatment (see first-aid information on this label).
P331	Do NOT induce vomiting.
P332+P313	If skin irritation occurs: Get medical advice or attention.
P337+P313	If eye irritation persists: Get medical advice or attention.
P362	Take off contaminated clothing and wash before reuse.

3. COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	% MIN	% MAX	CAS #	EINECS# / ELINCS#	FORMULA	MOLECULAR WEIGHT
Xylene (mixed isomers)	80	100	1330-20-7	215-535-7	C ₈ H ₁₀	106.17 g/mol
Ethylbenzene	0	20	100-41-4	202-849-4	C ₈ H ₁₀	106.17 g/mol
Cumene	0	0.5	98-82-8	202-704-5	C ₉ H ₁₂	120.19 g/mol

4. FIRST-AID MEASURES

Eyes	Rinse with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do. Continue rinsing. Seek medical attention immediately.
Skin	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing. Wash with soap. Get medical attention immediately.
Inhalation	Move person to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention immediately.
Ingestion	Do Not Induce Vomiting! Never give anything by mouth to an unconscious person. If conscious, wash out mouth with water. Get medical attention immediately.

5. FIRE-FIGHTING MEASURES

Suitable Media	Alcohol-resistant foam, CO ₂ , dry chemical powder. Water spray may be used to cool fire-exposed containers.
Unsuitable Media	Do not use a solid water stream — may scatter and spread fire.
Protective Equipment	Wear self-contained breathing apparatus and full protective clothing.
Combustion Products	May include carbon oxides and other toxic fumes. See Section 10.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Use PPE as described in Section 8. Ensure adequate ventilation. Evacuate personnel to safe areas.
Environmental	Prevent leakage or spillage from entering drains, sewers, or waterways.
Containment & Cleanup	Absorb with inert material. Collect in appropriate waste container. Dispose per applicable regulations.

7. HANDLING AND STORAGE

Safe Handling	Use with adequate ventilation. Avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. Keep container closed when not in use.
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Safe Storage	Store in a cool, dry, well-ventilated area away from heat, sparks, and open flame. Keep away from incompatible materials (see Section 10). Keep containers tightly closed. Ground and bond containers when transferring material.
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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Use adequate ventilation. Provide eyewash stations and quick-drench showers accessible to areas of use.

Occupational Exposure Limits:

AGENCY	EXPOSURE LIMIT
OSHA PEL	100 ppm TWA
NIOSH REL	100 ppm TWA / 150 ppm STEL
IDLH	900 ppm

Eyes	Wear chemical safety goggles or face shield.
Skin	Wear chemical-resistant gloves and protective clothing.
Inhalation	Use a NIOSH-approved respirator with organic vapor cartridges. For confined spaces or exposures above the OEL, use supplied-air respiratory protection.

Exposure limits sourced from NIOSH Pocket Guide and OSHA 29 CFR 1910.1000. Hazard classification from ECHA Classification and Labelling Inventory (CLP Annex VI).

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear, colorless, volatile aromatic liquid
Odor	Characteristic
Median Particle Size	Not Applicable
Particle Size Distribution	Not Applicable
Particle Shape	Not Applicable
Surface Area	Not Applicable
Dustiness	Not Applicable
Hygroscopicity	Not Applicable
pH	Not Available
Melting Point	-47°C (-52.6°F)
Boiling Point	138°C (280.4°F)
Flash Point	25°C (77°F)
Vapor Pressure	Not Available
Specific Gravity	0.865
Solubility	Low water solubility, excellent organic solvent
Molecular Formula	C ₈ H ₁₀
Molecular Weight	106.17 g/mol

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended storage conditions.
Hazardous Reactions	None under normal processing conditions.
Conditions to Avoid	Heat, sparks, open flame, and incompatible materials.
Incompatible Materials	Strong oxidizing agents, sources of ignition, heat.
Decomposition Products	May produce carbon oxides and other toxic fumes when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity: See Section 2 for GHS hazard classification.

IARC	Not listed as carcinogen.
NTP	Not listed as carcinogen.
OSHA	Not listed as carcinogen.

12. ECOLOGICAL INFORMATION

Ecotoxicity	Algae ErC50: 4.7 mg/L (72 h, Pseudokirchneriella subcapitata — o-xylene as representative isomer (mixed-xylene CAS has no own record); 4.7 mg/L)
Persistence	Low under aerobic conditions — Readily biodegradable (90–94% O ₂ in 28 d) [o-xylene]
Bioaccumulation	BCF 14 (measured in goldfish; low) [o-xylene]
Mobility in Soil	Koc 24–251 — very high to moderate mobility [o-xylene]

13. DISPOSAL CONSIDERATIONS

Dispose of contents/container in accordance with applicable federal, state, and local regulations. Do not dispose of into drains or waterways.

14. TRANSPORT INFORMATION

US DOT	UN1307, Xylenes, 3, PG III
IMDG	UN1307, Xylenes, 3, PG III
IATA/ICAO	UN1307, Xylenes, 3, PG III
Marine Pollutant	No

15. REGULATORY INFORMATION

Regulatory listings not yet on file in this system; consult OSHA, EPA TSCA, EPCRA TRI, and California OEHHA directly.	
SARA 311/312	See Section 2 for hazard classifications.

16. OTHER INFORMATION

Revision Date: 07/22/2026

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