

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Name:** Xylene

**Synonyms:** Xylene

**CAS Number:** 1330-20-7

**Grade/Purity:** Technical

**Product Type:** Hydrocarbons

**Product Use:** Industrial, Manufacturing or Laboratory use

**Manufacturer/Supplier:** Alliance Chemical, 204 South Edmond St, Taylor, Texas 76574

**Information:** 512-365-6838 | [www.alliancechemical.com](http://www.alliancechemical.com)

**Emergency:** CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

## 2. HAZARDS IDENTIFICATION

Signal Word: **Danger**

GHS Pictograms:



Hazard Statements:

H226	Flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H312	Harmful in contact with skin
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H373	May cause damage to organs through prolonged or repeated exposure

Precautionary Statements:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, and lighting equipment.
P242	Use non-sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust, fume, gas, mist, vapours or spray.
P261	Avoid breathing dust, fume, gas, mist, vapours or spray.
P264	Wash hands and face thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, and eye/face protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	WEIGHT %	CAS #	EINECS# / ELINCS#	FORMULA	MOLECULAR WEIGHT
Xylene (mixed isomers)	>=80	1330-20-7	215-535-7	C <sub>8</sub> H <sub>10</sub>	106.17 g/mol
Ethylbenzene	<=20	100-41-4	202-849-4	C <sub>8</sub> H <sub>10</sub>	106.17 g/mol
Cumene	<0.5	98-82-8	202-704-5	C <sub>9</sub> H <sub>12</sub>	120.19 g/mol

#### 4. FIRST-AID MEASURES

<b>Eyes</b>	Rinse with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do. Continue rinsing. Seek medical attention immediately.
<b>Skin</b>	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing. Wash with soap. Get medical attention immediately.
<b>Inhalation</b>	Move person to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention immediately.
<b>Ingestion</b>	Do Not Induce Vomiting! Never give anything by mouth to an unconscious person. If conscious, wash out mouth with water. Get medical attention immediately.

#### 5. FIRE-FIGHTING MEASURES

<b>Suitable Media</b>	Alcohol-resistant foam, CO2, dry chemical powder. Water spray may be used to cool fire-exposed containers.
<b>Unsuitable Media</b>	Do not use a solid water stream — may scatter and spread fire.
<b>Protective Equipment</b>	Wear self-contained breathing apparatus and full protective clothing.
<b>Combustion Products</b>	May include carbon oxides and other toxic fumes. See Section 10.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Personal Precautions</b>	Use PPE as described in Section 8. Ensure adequate ventilation. Evacuate personnel to safe areas.
<b>Environmental</b>	Prevent leakage or spillage from entering drains, sewers, or waterways.
<b>Containment &amp; Cleanup</b>	Absorb with inert material. Collect in appropriate waste container. Dispose per applicable regulations.

#### 7. HANDLING AND STORAGE

<b>Safe Handling</b>	Use with adequate ventilation. Avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. Keep container closed when not in use.
<b>Safe Storage</b>	Store in a cool, dry, well-ventilated area away from heat, sparks, and open flame. Keep away from incompatible materials (see Section 10). Keep containers tightly closed. Ground and bond containers when transferring material.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:** Use adequate ventilation. Provide eyewash stations and quick-drench showers accessible to areas of use.

**Occupational Exposure Limits:**

AGENCY	EXPOSURE LIMIT
OSHA PEL	100 ppm TWA
NIOSH REL	100 ppm TWA / 150 ppm STEL
IDLH	900 ppm

<b>Eyes</b>	Wear chemical safety goggles or face shield.
<b>Skin</b>	Wear chemical-resistant gloves and protective clothing.
<b>Inhalation</b>	Use a NIOSH-approved respirator with organic vapor cartridges. For confined spaces or exposures above the OEL, use supplied-air respiratory protection.

Exposure limits sourced from NIOSH Pocket Guide and OSHA 29 CFR 1910.1000. Hazard classification from ECHA Classification and Labelling Inventory (CLP Annex VI).

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear, colorless, volatile aromatic liquid
Odor	Characteristic
pH	Not Available
Melting Point	-47°C (-52.6°F)
Boiling Point	138°C (280.4°F)
Flash Point	25°C (77°F)
Vapor Pressure	Not Available
Specific Gravity	0.865
Solubility	Low water solubility, excellent organic solvent
Molecular Formula	C <sub>8</sub> H <sub>10</sub>
Molecular Weight	106.17 g/mol

## 10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended storage conditions.
Hazardous Reactions	None under normal processing conditions.
Conditions to Avoid	Heat, sparks, open flame, and incompatible materials.
Incompatible Materials	Strong oxidizing agents, sources of ignition, heat.
Decomposition Products	May produce carbon oxides and other toxic fumes when heated to decomposition.

## 11. TOXICOLOGICAL INFORMATION

**Acute Toxicity:** See Section 2 for GHS hazard classification.

IARC	Not listed as carcinogen.
NTP	Not listed as carcinogen.
OSHA	Not listed as carcinogen.

## 12. ECOLOGICAL INFORMATION

Ecotoxicity	Data not available. Avoid release to the environment.
Persistence	Not Available
Bioaccumulation	Not Available
Mobility in Soil	Not Available

## 13. DISPOSAL CONSIDERATIONS

Dispose of contents/container in accordance with applicable federal, state, and local regulations. Do not dispose of into drains or waterways.

## 14. TRANSPORT INFORMATION

US DOT	UN1307, Xylenes, 3, PG III
IMDG	UN1307, Xylenes, 3, PG III
IATA/ICAO	UN1307, Xylenes, 3, PG III
Marine Pollutant	No

## 15. REGULATORY INFORMATION

<b>TSCA Inventory</b>	All ingredients are listed on the TSCA Active inventory.
<b>California Prop 65</b>	Refer to California Proposition 65 list for current status.
<b>SARA 311/312</b>	See Section 2 for hazard classifications.
<b>SARA 313</b>	Refer to EPA Toxic Release Inventory for current listing status.

## 16. OTHER INFORMATION

**Revision Date:** 04/29/2026

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