

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Methyl n-Propyl Ketone (MPK) Technical Grade

Synonyms: pentan-2-one, Methyl n-Propyl Ketone (MPK)

CAS Number: 107-87-9

Grade/Purity: Technical Grade

Product Type: Solvents

Product Use: Industrial, Manufacturing or Laboratory use

Manufacturer/Supplier: Alliance Chemical, 204 South Edmond St, Taylor, Texas 76574

Information: 512-365-6838 | www.alliancechemical.com

Emergency: CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

2. HAZARDS IDENTIFICATION

Signal Word: Danger

GHS Pictograms:



Hazard Statements:

H225	Highly flammable liquid and vapour
H302	Harmful if swallowed
H319	Causes serious eye irritation
H335	May cause respiratory irritation

Precautionary Statements:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, and lighting equipment.
P242	Use non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust, fume, gas, mist, vapours or spray.
P264	Wash hands and face thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, and eye/face protection.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice or attention if you feel unwell.

P330	Rinse mouth.
P337+P313	If eye irritation persists: Get medical advice or attention.
P370+P378	In case of fire: Use appropriate media to extinguish.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional, national, and international regulations.

3. COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	% MIN	% MAX	CAS #	EINECS# / ELINCS#	FORMULA	MOLECULAR WEIGHT
Methyl n-Propyl Ketone	99.5	100.5	107-87-9	203-528-1	C5H10O	86.13 g/mol

4. FIRST-AID MEASURES

Eyes	Rinse with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do. Continue rinsing. Seek medical attention immediately.
Skin	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing. Wash with soap. Get medical attention immediately.
Inhalation	Move person to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention immediately.
Ingestion	Do Not Induce Vomiting! Never give anything by mouth to an unconscious person. If conscious, wash out mouth with water. Get medical attention immediately.

5. FIRE-FIGHTING MEASURES

Suitable Media	Alcohol-resistant foam, CO2, dry chemical powder. Water spray may be used to cool fire-exposed containers.
Unsuitable Media	Do not use a solid water stream — may scatter and spread fire.
Protective Equipment	Wear self-contained breathing apparatus and full protective clothing.
Combustion Products	May include carbon oxides and other toxic fumes. See Section 10.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Use PPE as described in Section 8. Ensure adequate ventilation. Evacuate personnel to safe areas.
Environmental	Prevent leakage or spillage from entering drains, sewers, or waterways.
Containment & Cleanup	Absorb with inert material. Collect in appropriate waste container. Dispose per applicable regulations.

7. HANDLING AND STORAGE

Safe Handling	Use with adequate ventilation. Avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. Keep container closed when not in use.
Safe Storage	Store in a cool, dry, well-ventilated area away from heat, sparks, and open flame. Keep away from incompatible materials (see Section 10). Keep containers tightly closed. Ground and bond containers when transferring material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Use adequate ventilation. Provide eyewash stations and quick-drench showers accessible to areas of use.

Occupational Exposure Limits:

No established occupational exposure limits.

Eyes	Wear chemical safety goggles or face shield.
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Skin	Wear chemical-resistant gloves and protective clothing.
Inhalation	Use a NIOSH-approved respirator with organic vapor cartridges. For confined spaces or exposures above the OEL, use supplied-air respiratory protection.

Exposure limits sourced from NIOSH Pocket Guide and OSHA 29 CFR 1910.1000. Hazard classification from ECHA Classification and Labelling Inventory (CLP Annex VI).

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Colorless, volatile liquid with a sweet, fruity odor
Odor	Characteristic acetone-like odor
Particle Characteristics	Not Applicable
pH	Not Available
Melting Point	-108 °F (NTP, 1992)
Boiling Point	212 to 214 °F at 760 mmHg (NTP, 1992)
Flash Point	45 °F (NTP, 1992)
Vapor Pressure	12 mmHg at 68 °F ; 16 mmHg at 77 °F; 21 mmHg at 86 °F (NTP, 1992)
Specific Gravity	0.803
Solubility	Soluble in organic solvents, slightly soluble in water
Molecular Formula	C ₅ H ₁₀ O
Molecular Weight	86.13 g/mol

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended storage conditions.
Hazardous Reactions	None under normal processing conditions.
Conditions to Avoid	Heat, sparks, open flame, and incompatible materials.
Incompatible Materials	Strong oxidizing agents, sources of ignition, heat.
Decomposition Products	May produce carbon oxides and other toxic fumes when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity: See Section 2 for GHS hazard classification.

IARC	Not listed as carcinogen.
NTP	Not listed as carcinogen.
OSHA	Not listed as carcinogen.

12. ECOLOGICAL INFORMATION

Ecotoxicity	Fish LC50: 1240 mg/L (96 h, Pimephales promelas)
Persistence	Not persistent; volatilizes (air half-life ~3.5 d) — Biodegrades (43% ThBOD in 5 d)
Bioaccumulation	log Kow 0.91, BCF 3 (estimated; low)
Mobility in Soil	High soil mobility (estimated Koc 75)

13. DISPOSAL CONSIDERATIONS

Dispose of contents/container in accordance with applicable federal, state, and local regulations. Do not dispose of into drains or waterways.

14. TRANSPORT INFORMATION

US DOT	UN1249, Methyl propyl ketone, 3, PG II
IMDG	UN1249, Methyl propyl ketone, 3, PG II
IATA/ICAO	UN1249, Methyl propyl ketone, 3, PG II
Marine Pollutant	No

15. REGULATORY INFORMATION

TSCA Inventory	Listed.
SARA 313 (TRI)	Not listed.
California Prop 65	Not listed.
SARA 311/312	See Section 2 for hazard classifications.

Data retrieved as of — TSCA Inventory: 2026-08-02; SARA 313 (TRI): 2026-08-02; California Prop 65: 2026-08-02

16. OTHER INFORMATION

Revision Date: 08/25/2026

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