

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: D-Limonene 94% - Food Grade

Synonyms: D-Limonene

CAS Number: 5989-27-5

Grade/Purity: Food Grade

Product Type: Solvents

Product Use: Industrial, Manufacturing or Laboratory use

Manufacturer/Supplier: Alliance Chemical, 204 South Edmond St, Taylor, Texas 76574

Information: 512-365-6838 | www.alliancechemical.com

Emergency: CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

2. HAZARDS IDENTIFICATION

Signal Word: Danger

GHS Pictograms:



Hazard Statements:

H226	Flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H410	Very toxic to aquatic life with long lasting effects

Precautionary Statements:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing dust, fume, gas, mist, vapours or spray.
P264	Wash hands and face thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves, protective clothing, and eye/face protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P321	Specific treatment (see first-aid information on this label).
P331	Do NOT induce vomiting.
P333+P313	If skin irritation or rash occurs: Get medical advice or attention.

3. COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	% MIN	% MAX	CAS #	EINECS# / ELINCS#	FORMULA	MOLECULAR WEIGHT
D-Limonene	94	94	5989-27-5	227-813-5	C ₁₀ H ₁₆	136.23 g/mol
Water	6	6	7732-18-5	231-791-2	H ₂ O	18.02 g/mol

4. FIRST-AID MEASURES

Eyes	Rinse with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do. Continue rinsing. Seek medical attention immediately.
Skin	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing. Wash with soap. Get medical attention immediately.
Inhalation	Move person to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention immediately.
Ingestion	Do Not Induce Vomiting! Never give anything by mouth to an unconscious person. If conscious, wash out mouth with water. Get medical attention immediately.

5. FIRE-FIGHTING MEASURES

Suitable Media	Alcohol-resistant foam, CO2, dry chemical powder. Water spray may be used to cool fire-exposed containers.
Unsuitable Media	Do not use a solid water stream — may scatter and spread fire.
Protective Equipment	Wear self-contained breathing apparatus and full protective clothing.
Combustion Products	May include carbon oxides and other toxic fumes. See Section 10.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Use PPE as described in Section 8. Ensure adequate ventilation. Evacuate personnel to safe areas.
Environmental	Prevent leakage or spillage from entering drains, sewers, or waterways.
Containment & Cleanup	Absorb with inert material. Collect in appropriate waste container. Dispose per applicable regulations.

7. HANDLING AND STORAGE

Safe Handling	Use with adequate ventilation. Avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. Keep container closed when not in use.
Safe Storage	Store in a cool, dry, well-ventilated area away from heat, sparks, and open flame. Keep away from incompatible materials (see Section 10). Keep containers tightly closed. Ground and bond containers when transferring material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Use adequate ventilation. Provide eyewash stations and quick-drench showers accessible to areas of use.

Occupational Exposure Limits:

No established occupational exposure limits.

Eyes	Wear chemical safety goggles or face shield.
Skin	Wear chemical-resistant gloves and protective clothing.
Inhalation	Use a NIOSH-approved respirator with organic vapor cartridges. For confined spaces or exposures above the OEL, use supplied-air respiratory protection.

Exposure limits sourced from NIOSH Pocket Guide and OSHA 29 CFR 1910.1000. Hazard classification from ECHA Classification and Labelling Inventory (CLP Annex VI).

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear, pale yellow liquid with citrus essence
Odor	Citrus odor
Particle Characteristics	Not Applicable
pH	Not Available
Melting Point	-142.4 °F (NTP, 1992)
Boiling Point	348 to 349 °F at 760 mmHg (NTP, 1992)

Flash Point	119 °F (NTP, 1992)
Vapor Pressure	1 mmHg at 57 °F ; 5 mmHg at 104.7 °F; 10 mmHg at 128.8 °F (NTP, 1992)
Specific Gravity	0.8411 at 68 °F (NTP, 1992) - Less dense than water; will float
Solubility	Organic solvent-soluble, water-insoluble
Molecular Formula	C ₁₀ H ₁₆
Molecular Weight	136.23 g/mol

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended storage conditions.
Hazardous Reactions	None under normal processing conditions.
Conditions to Avoid	Heat, sparks, open flame, and incompatible materials.
Incompatible Materials	Strong oxidizing agents, sources of ignition, heat.
Decomposition Products	May produce carbon oxides and other toxic fumes when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity: See Section 2 for GHS hazard classification.

IARC	Group 3 — not classifiable as to its carcinogenicity to humans (d-Limonene; IARC agent: d-Limonene, Vol. 56, 73).
NTP	Not listed as carcinogen.
OSHA	Not listed as carcinogen.

12. ECOLOGICAL INFORMATION

Ecotoxicity	Daphnia EC50: 0.577 mg/L (48 h, Daphnia magna (flow-through); static EC50 7.85 mg/L also reported); Fish LC50: 0.702 mg/L (96 h, Pimephales promelas)
Persistence	Resistant to hydrolysis; rapid atmospheric degradation — 73% ThBOD (activated sludge, MITI)
Bioaccumulation	log Kow 4.57, BCF 480 (estimated; high)
Mobility in Soil	Very low mobility in soil (estimated Koc 1120)

13. DISPOSAL CONSIDERATIONS

Dispose of contents/container in accordance with applicable federal, state, and local regulations. Do not dispose of into drains or waterways.

14. TRANSPORT INFORMATION

US DOT	UN2319, Terpene hydrocarbons, N.O.S., 3, PG III
IMDG	UN2319, Terpene hydrocarbons, N.O.S., 3, PG III
IATA/ICAO	UN2319, Terpene hydrocarbons, N.O.S., 3, PG III
Marine Pollutant	No

15. REGULATORY INFORMATION

TSCA Inventory	Listed.
SARA 313 (TRI)	Not listed.
California Prop 65	Not listed.
SARA 311/312	See Section 2 for hazard classifications.

Data retrieved as of — TSCA Inventory: 2026-09-02; SARA 313 (TRI): 2026-09-02; California Prop 65: 2026-09-02

16. OTHER INFORMATION

Revision Date: 09/21/2026

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