

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Name:** D-Limonene 94% - Food Grade

**Synonyms:** D-Limonene

**CAS Number:** 5989-27-5

**Grade/Purity:** Food Grade

**Product Type:** Solvents

**Product Use:** Industrial, Manufacturing or Laboratory use

**Manufacturer/Supplier:** Alliance Chemical, 204 South Edmond St, Taylor, Texas 76574

**Information:** 512-365-6838 | [www.alliancechemical.com](http://www.alliancechemical.com)

**Emergency:** CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

## 2. HAZARDS IDENTIFICATION

**Signal Word:** Not Classified

**GHS Pictograms:**

None assigned

**Hazard Statements:**

Not Classified	Not classified as hazardous under GHS based on available data.
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**Precautionary Statements:**

Not Classified	No specific GHS precautionary statements required.
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## 3. COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	% MIN	% MAX	CAS #	EINECS# / ELINCS#	FORMULA	MOLECULAR WEIGHT
D-Limonene	94	94	5989-27-5	227-813-5	C <sub>10</sub> H <sub>16</sub>	136.23 g/mol
Water	6	6	7732-18-5	231-791-2	H <sub>2</sub> O	18.02 g/mol

## 4. FIRST-AID MEASURES

<b>Eyes</b>	EYES: First check the victim for contact lenses and remove if present. Flush victim's eyes with water or normal saline solution for 20 to 30 minutes while simultaneously calling a hospital or poison control center. Do not put any ointments, oils, or medication in the victim's eyes without specific instructions from a physician. IMMEDIATELY transport the victim after flushing eyes to a hospital even if no symptoms (such as redness or irritation) develop.
<b>Skin</b>	Remove contaminated clothes. Rinse and then wash skin with water and soap.
<b>Inhalation</b>	INHALATION: IMMEDIATELY leave the contaminated area; take deep breaths of fresh air. IMMEDIATELY call a physician and be prepared to transport the victim to a hospital even if no symptoms (such as wheezing, coughing, shortness of breath, or burning in the mouth, throat, or chest) develop. Provide proper respiratory protection to rescuers entering an unknown atmosphere. Whenever possible, Self-Contained Breathing Apparatus (SCBA) should be used; if not available, use a level of protection greater than or equal to that advised under Protective Clothing.
<b>Ingestion</b>	INGESTION: DO NOT INDUCE VOMITING. If the victim is conscious and not convulsing, give 1 or 2 glasses of water to dilute the chemical and IMMEDIATELY call a hospital or poison control center. Be prepared to transport the victim to a hospital if advised by a physician. If the victim is convulsing or unconscious, do not give anything by mouth, ensure that the victim's airway is open and lay the victim on his/her side with the head lower than the body. DO NOT INDUCE VOMITING. IMMEDIATELY transport the victim to a hospital.

## 5. FIRE-FIGHTING MEASURES

<b>Suitable Media</b>	Use water spray, alcohol-resistant foam, dry chemical, or CO <sub>2</sub> . Use measures appropriate to local circumstances.
<b>Unsuitable Media</b>	Do not use a solid water stream as it may scatter and spread fire.
<b>Protective Equipment</b>	Wear self-contained breathing apparatus and full protective clothing.
<b>Combustion Products</b>	May include carbon oxides and other toxic fumes. See Section 10.

## 6. ACCIDENTAL RELEASE MEASURES

<b>Personal Precautions</b>	Use PPE as described in Section 8. Ensure adequate ventilation. Evacuate personnel to safe areas.
<b>Environmental</b>	Prevent leakage or spillage from entering drains, sewers, or waterways.
<b>Containment &amp; Cleanup</b>	Absorb with inert material. Collect in appropriate waste container. Dispose per applicable regulations.

## 7. HANDLING AND STORAGE

<b>Safe Handling</b>	Use with adequate ventilation. Avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. Keep container closed when not in use.
<b>Safe Storage</b>	Store in a cool, dry, well-ventilated area. Keep away from incompatible materials (see Section 10). Keep containers tightly closed.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:** Use adequate ventilation. Provide eyewash stations and quick-drench showers accessible to areas of use.

**Occupational Exposure Limits:**

No established occupational exposure limits.

<b>Eyes</b>	Wear chemical safety goggles or face shield.
<b>Skin</b>	Wear chemical-resistant gloves and protective clothing.
<b>Inhalation</b>	Use NIOSH-approved respirator if exposure limits are exceeded or irritation occurs.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Clear, pale yellow liquid with citrus essence
<b>Odor</b>	Characteristic
<b>Median Particle Size</b>	Not Applicable
<b>Particle Size Distribution</b>	Not Applicable
<b>Particle Shape</b>	Not Applicable
<b>Surface Area</b>	Not Applicable
<b>Dustiness</b>	Not Applicable
<b>Hygroscopicity</b>	Not Applicable
<b>pH</b>	Not Available
<b>Melting Point</b>	-96°C (-140.8°F)
<b>Boiling Point</b>	175°C (347°F)
<b>Flash Point</b>	48°C (118.4°F)
<b>Vapor Pressure</b>	Not Available
<b>Specific Gravity</b>	Not Available
<b>Solubility</b>	Organic solvent-soluble, water-insoluble
<b>Molecular Formula</b>	C <sub>10</sub> H <sub>16</sub>
<b>Molecular Weight</b>	136.23 g/mol

## 10. STABILITY AND REACTIVITY

<b>Chemical Stability</b>	Stable under recommended storage conditions.
<b>Hazardous Reactions</b>	None under normal processing conditions.
<b>Conditions to Avoid</b>	Heat, sparks, open flame, and incompatible materials.
<b>Incompatible Materials</b>	Strong oxidizing agents, strong acids, strong bases.
<b>Decomposition Products</b>	May produce carbon oxides and other toxic fumes when heated to decomposition.

## 11. TOXICOLOGICAL INFORMATION

**Acute Toxicity:** See Section 2 for GHS hazard classification.

<b>IARC</b>	Not listed as carcinogen.
<b>NTP</b>	Not listed as carcinogen.
<b>OSHA</b>	Not listed as carcinogen.

## 12. ECOLOGICAL INFORMATION

<b>Ecotoxicity</b>	Data not available. Avoid release to the environment.
<b>Persistence</b>	Not Available
<b>Bioaccumulation</b>	Not Available
<b>Mobility in Soil</b>	Not Available

## 13. DISPOSAL CONSIDERATIONS

Dispose of contents/container in accordance with applicable federal, state, and local regulations. Do not dispose of into drains or waterways.

## 14. TRANSPORT INFORMATION

<b>US DOT</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>IATA/ICAO</b>	Not regulated as dangerous goods.
<b>Marine Pollutant</b>	No

## 15. REGULATORY INFORMATION

<b>Regulatory listings not yet on file in this system; consult OSHA, EPA TSCA, EPCRA TRI, and California OEHHA directly.</b>	
<b>SARA 311/312</b>	See Section 2 for hazard classifications.

## 16. OTHER INFORMATION

**Revision Date:** 05/28/2026

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