



Alliance
C H E M I C A L

MATERIAL SAFETY DATA SHEET

Cyclohexanone (ALL GRADES)

1. IDENTIFICATION OF SUBSTANCE / MIXTURE AND OF SUPPLIER

Product Identifier:

High Purity Chemicals

Synonyms:

Adronal; Cyclohexyl alcohol; Hexalin; Hexahydrophenol;
Hydroxycyclohexane, Cyclohexyl ketone, Nicotinic acid adenine
dinucleotide

Other means of identification:

CAS No. 108-94-1
EINECS No. 203-631-1

Recommended use of the chemical and restrictions on use:

Used mainly in the production of nylon.

Supplier Details:

Alliance Chemical
204 South Edmond St
Taylor Texas 76574
512-365-6838

Emergency Contact:

CHEMTEL (800) 255-3924 (24 Hours/Day, 7 Days/Week)

2. HAZARDS IDENTIFICATION

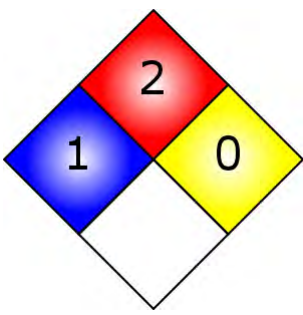
OSHA Hazards:

Combustible liquid, Harmful by ingestion, Irritant, Target organ effect

Target Organs:

Central nervous system, Kidney, Liver

NFPA



GHS label elements, including precautionary statements



Signal Word:

DANGER!

Hazard statement(s)

H226	Flammable liquid and vapor
H302	Harmful if swallowed.
H312	Harmful in contact with skin
H315	Causes skin irritation.
H318	Causes serious eye damage.
H332	Harmful if inhaled.

Precautionary statement(s)

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical attention.
P280	Wear protective gloves and eye and face protection.

GHS Classification(s)

Acute Toxicity, Dermal (Category 4)
 Acute Toxicity, Inhalation (Category 4)
 Acute toxicity, Oral (Category 4)
 Eye damage (Category 1)
 Flammable Liquids (Category 3)
 Skin irritation (Category 2)

Other hazards which do not result in classification:

Potential Health Effects:

Organ	Description
Eyes	Causes eye irritation.
Ingestion	Harmful if swallowed.
Inhalation	May be harmful if inhaled. Causes respiratory tract irritation.
Skin	Harmful if absorbed through skin. Causes skin irritation.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

Chemical identity:	Cyclohexanone
Common name / Synonym:	Adronal; Cyclohexyl alcohol; Hexalin; Hexahydrophenol; Hydroxycyclohexane, Cyclohexyl ketone, Nicotinic acid adenine dinucleotide
CAS number:	108-94-1
EINECS number:	203-631-1
ICSC number:	0425
RTECS #:	GW1050000
UN #:	1915
EC #:	606-010-00-7

% Weight	Material	CAS
100	Cyclohexanone	108-94-1

4. FIRST AID MEASURES

General advice

Take proper precautions to ensure your own health and safety before attempting rescue and providing first aid. Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

Skin

Wash skin with soap and copious amounts of water. Seek medical attention.

Inhalation

Remove person to fresh air. If signs/symptoms continue, get medical attention. Give oxygen or artificial respiration as needed.

Eyes

Thoroughly flush the eyes with large amounts of clean low-pressure water for at least 15 minutes, occasionally lifting the upper and lower eyelids. If irritation persists, seek medical attention.

Ingestion

DO NOT induce vomiting. If vomiting does occur, have victim lean forward to prevent aspiration. Rinse mouth with water. Seek medical attention. Never give anything by mouth to an unconscious individual.

5. FIRE FIGHTING MEASURES

Suitable (and unsuitable) extinguishing media:

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Specific hazards arising from the chemical (e.g., nature of any hazardous combustion products):

Carbon oxides expected to be the primary hazardous combustion product.

Special protective equipment and precautions for firefighters:

Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. Keep unopened containers cool by spraying with water.

Flammable Properties

Classification

OSHA/NFPA Class II Flammable Liquid.

Flash point

44 °C (111 °F) - closed cup

Autoignition temperature

420 °C (788 °F)

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Wear respiratory protection. Do not inhale vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions:

Stop leak. Contain spill if possible and safe to do so. Prevent product from entering drains.

Methods and materials for containment and cleaning up:

Contain spill, then collect with an electrically protected vacuum cleaner or by wet-brushing and put the material into a convenient waste disposal container. Keep container closed.

7. HANDLING AND STORAGE

Precautions for safe handling:

Do not get on skin or in eyes. Do not inhale vapor or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the buildup of electrostatic charge. Open and handle container with care. Metal containers involved in the transfer of this material should be grounded and bonded.

Conditions for safe storage, including any incompatibilities:

Keep container tightly closed in a cool, dry, and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters, e.g., occupational exposure limit values or biological limit values:

Occupational Exposure Limits

Component	Source	Type	Value	Note
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Cyclohexanone	US (ACGIH)	TWA	20 ppm	ACGIH Threshold Limit Value
Cyclohexanone	US (OSHA)	TWA	50 ppm, 200 mg/m ³	29 CFR 1910.1000 Table Z-1 Limits for Air Contaminants
Cyclohexanone	US (ACGIH)	STEL	50 ppm, 200 mg/m ³	ACGIH Threshold Limit Value

Appropriate engineering controls:

General room or local exhaust ventilation is usually required to meet exposure limit(s). Electrical equipment should be grounded and conform to applicable electrical code.

Individual protection measures, such as personal protective equipment:

Respiratory protection:

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection:

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection:

Use chemical safety goggles and/or a full face shield where splashing is possible. Use equipment approved by appropriate government standards, such as NIOSH (US) or EN166 (EU) Maintain eye wash fountain and quick-drench facilities in work area.

Skin and body protection:

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Hygiene measures:

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance (<i>physical state, color, etc.</i>)	Liquid. Colorless, clear.
Odor	Specific data not available
Odor threshold	Specific data not available
pH	Specific data not available
Freezing point	-47 °C (-53 °F)
Initial boiling point and boiling range	156°C (313 °F)
Flash point	44 °C (111 °F) - closed cup
Evaporation rate	Specific data not available

Flammability (solid, gas)	Flammable
Upper / Lower flammability or explosive limits	9.4% (V) / 1.1% (V)
Vapor pressure	4.5 hPa (3.4 mmHg) at 20 °C (68 °F)
Vapor Density	3.4
Relative Density	0.947 g/cm ³ at 25 °C (77 °F)
Solubility(ies)	Soluble in water
Partition coefficient n-octanol/water(ies)	log Pow: 0.81
Auto-ignition temperature	420 °C (788 °F)
Decomposition temperature	Specific data not available
Formula (CYCLOHEXANONE)	C ₆ H ₁₀ O
Molecular Weight (CYCLOHEXANONE)	98.14 g/mol

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended storage conditions.
Possibility of hazardous reactions	No data available
Conditions to avoid (e.g., static discharge, shock or vibration)	Heat, flames, and sparks.
Incompatible materials	Oxidizing agents, plastics
Hazardous decomposition products	Carbon oxides are expected to be, under fire conditions, the primary hazardous decomposition products.

11. TOXICOLOGICAL INFORMATION

- Cyclohexanone 108-94-1

Product Summary:

Laboratory tests have shown reproductive effects in animals. No data available for the mutagenic, teratogenic, or reproductive effects of the product. No data available to designate product as an aspiration hazard. No data available to designate product to cause specific target organ toxicity through single or repeated exposure.

Acute Toxicity:

LD50 (Oral)	Mouse	1,400 mg/kg	
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Irritation:

Eyes

Rabbit - severe eye irritation - 24 hours

Respiratory or Skin Sensitization

No data available

Skin

No data available

Carcinogenicity

IARC: Not classifiable as a human carcinogen.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Other Hazards

Organ	Description
Eyes	Irritating to the eyes.
Ingestion	Harmful if ingested.
Inhalation	May be harmful if inhaled. Irritating to the respiratory tract.
Skin	Harmful if absorbed through skin. Irritating to skin.

12. ECOLOGICAL INFORMATION

- Cyclohexanone 108-94-1

Ecotoxicity (aquatic and terrestrial, where available):

Toxicity to Daphnia (CYCLOHEXANONE)

EC50 / 24 hours Water flea - 820 mg/L

Persistence and degradability:

No data available

Bioaccumulative potential:

No data available

Other adverse effects:

No data available

13. DISPOSAL CONSIDERATIONS

Description of waste residues and information on their safe handling and methods of disposal, including the

disposal of any contaminated packaging:

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

14. TRANSPORT INFORMATION**Description of waste residues and information on their safe handling and methods of disposal:**

UN number	1915
UN proper shipping name	Cyclohexanone
Transport hazard class(es)	3
Packing group (if applicable)	III

Reportable Quantity

5,000 lbs

IMDG

UN-Number: 1915 Class: 3 Packing Group: III

EMS-No: F-E, S-D

Proper shipping name: CYCLOHEXANONE

Marine pollutant: No

IATA

UN-Number: 1915 Class: 3 Packing Group: III

Proper shipping name: Cyclohexanone

15. REGULATORY INFORMATION**Safety, health and environmental regulations specific for the product in question:****OSHA Hazards**

Combustible liquid, Harmful by ingestion, Irritant, Target organ effect

All ingredients are on the following inventories or are exempted from listing

Country	Notification
Australia	AICS
Canada	DSL
China	IECS
European Union	EINECS
Japan	ENCS/ISHL
Korea	ECL
New Zealand	NZIoC
Philippines	PICCS
United States of America	TSCA

SARA 302 Components

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Acute Health Hazard
Chronic Health Hazard
Fire Hazard

CERCLA

Cyclohexanone CAS-No. 108-94-1, RQ: 5,000 lbs

Massachusetts Right To Know Components

Cyclohexanone CAS-No. 108-94-1 Revision Date 1993-04-24

Pennsylvania Right To Know Components

Cyclohexanone CAS-No. 108-94-1 Revision Date 1993-04-24

New Jersey Right To Know Components

Cyclohexanone CAS-No. 108-94-1 Revision Date 1993-04-24

California Prop 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**16. OTHER INFORMATION:
INCLUDING INFORMATION ON PREPARATION AND REVISION OF THE SDS**

Disclaimer

Alliance Chemical believes that the information on this MSDS was obtained from reliable sources. However, the information is provided without any warranty, expressed or implied, regarding its correctness. Some information presented and conclusions drawn herein are from sources other than direct test data on the substance itself. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, Alliance Chemical does not assume responsibility and expressly disclaims liability for loss, damage, or expense arising out of or in any way connected with handling,

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