

### PRODUCT IDENTIFICATION



**Product Name:** 50% Propylene Glycol Technical Grade

**CAS Number:** 57-55-6

**Molecular Formula:**  $C_3H_8O_2$

**Molecular Weight:** 76.09 g/mol

**Grade:** Technical Grade

**Purity / Concentration:** 50%

**Synonyms:** Propylene Glycol 50%, Propylene Glycol Solution

### PRODUCT OVERVIEW

Alliance Chemical offers 50% Propylene Glycol Technical Grade, a high-purity solution featuring a clear, colorless appearance and a specific gravity of 1.0447 g/mL. This versatile aqueous solution is engineered for consistent performance across industrial applications, maintaining exceptional quality with iron levels below 0.25 ppm.

**Grade Significance:** Technical Grade indicates that this product is manufactured for industrial and commercial utility, balancing cost-effectiveness with the consistent purity required for reliable manufacturing results.

### CERTIFICATE OF ANALYSIS — TYPICAL VALUES

| PARAMETER               | UNIT | TYPICAL    | MIN    | MAX    | TEST METHOD       |
|-------------------------|------|------------|--------|--------|-------------------|
| Assay Gc                | %    | 50         | 49.5   | 50.5   | GC                |
| Color (APHA)            | APHA | 3          | —      | 10     | APHA              |
| Specific Gravity (20°C) | g/mL | 1.0447     | 1.0397 | 1.0497 | Hydrometer @ 20°C |
| Heavy Metals As Pb      | ppm  | ≤ 2.5 ppm  | —      | —      | ICP-MS            |
| Iron (Fe)               | ppm  | ≤ 0.25 ppm | —      | —      | ICP-MS            |
| Chlorides As Cl         | ppm  | ≤ 0.25 ppm | —      | —      | ICP               |
| Acidity As Acetic       | ppm  | 3          | 0      | 10     | Titration         |

ND = Not Detected. Values are typical and may vary by lot.

### PHYSICAL & CHEMICAL PROPERTIES

|                         |                                               |                                 |                                                                |
|-------------------------|-----------------------------------------------|---------------------------------|----------------------------------------------------------------|
| <b>Appearance</b>       | Clear, colorless liquid                       | <b>Odor</b>                     | Slightly sweet odor                                            |
| <b>Boiling Point</b>    | 188°C (371°F)                                 | <b>Melting / Freezing Point</b> | -59°C (-74°F)                                                  |
| <b>Flash Point</b>      | 104°C (219°F)                                 | <b>Specific Gravity</b>         | 1.04 (20 °C)                                                   |
| <b>Solubility</b>       | Miscible with water and many organic solvents | <b>Molecular Formula</b>        | $C_3H_8O_2$                                                    |
| <b>Molecular Weight</b> | 76.09 g/mol                                   | <b>Vapor Pressure (20°C)</b>    | 0.1 mmHg                                                       |
| <b>Viscosity (25°C)</b> | 50 cP                                         | <b>Refractive Index (20°C)</b>  | 1.431                                                          |
| <b>Density (25°C)</b>   | 1.036 g/mL                                    | <b>Decomposition Temp.</b>      | No significant decomposition below 150 °C under normal storage |

## APPLICATIONS

1. **Laboratory Research** — Functions as a reliable mobile phase component in reversed-phase high-performance liquid chromatography for the precise separation of organic compounds.
2. **Cosmetics and Personal Care** — Utilized as an effective humectant that helps cosmetic formulations retain moisture, improving the texture and stability of the end product.
3. **Automotive** — Serves as a non-toxic antifreeze agent in cooling systems, providing essential thermal management while minimizing environmental impact.
4. **Paints and Coatings** — Acts as a high-quality solvent that enhances the flow and leveling properties of paints and industrial coatings during application.

## STORAGE & HANDLING

Proper storage in a cool, dry, and well-ventilated area is essential to maintain the concentration and purity of the 50% Propylene Glycol solution. While the product is not classified as hazardous, keeping containers tightly sealed prevents contamination and ensures the long-term stability of its chemical properties.

- Store in a cool, dry place away from direct sunlight.
- Use materials compatible with polyethylene or stainless steel for storage.
- Avoid contact with strong oxidizing agents.
- Ensure proper ventilation when handling to minimize inhalation risks.
- Use personal protective equipment (PPE) such as gloves and goggles.

## AVAILABLE PACKAGING

- 1 Quart
- 1 Gallon
- 5 Gallon
- 15 Gallon
- 55 Gallon
- 275 Gallon
- 330 Gallon

## SAFETY SUMMARY (CROSS-REFERENCE TO SDS)

### Signal Word: Warning

No GHS pictograms assigned.

### Hazard Statements:

- Not Classified
- Reported as not meeting GHS hazard criteria by 6762 of 6899 companies (only 2% companies provided GHS information). For more detailed information, please visit ECHA C&L website.

**Emergency Contact:** CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

*For complete safety information, refer to the Safety Data Sheet (SDS) for this product.*

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