

## PRODUCT IDENTIFICATION



**Product Name:** 100% USP Grade Pure Castor Oil

**CAS Number:** 8001-79-4

**Molecular Formula:**  $C_{18}H_{34}O_2$

**Molecular Weight:** 282.47 g/mol

**Grade:** USP Grade

**Purity / Concentration:** 100%

**Synonyms:** Ricinus Communis Oil, Castor Bean Oil

## PRODUCT OVERVIEW

Alliance Chemical offers high-purity 100% USP Grade Castor Oil, a premium pale yellow viscous liquid derived from *Ricinus communis*. With a refined assay of 99.6% and an APHA color rating of 5, this product ensures superior consistency for sensitive medicinal and cosmetic formulations.

**Grade Significance:** USP Grade certification guarantees that the product adheres to the rigorous quality standards set by the United States Pharmacopeia, ensuring it is safe and consistent for human use.

**CERTIFICATE OF ANALYSIS — TYPICAL VALUES**

| PARAMETER                                  | UNIT | TYPICAL | MIN  | MAX   | TEST METHOD                                  |
|--|------|---------|------|-------|--|
| Assay (wt%)                                | %    | 99.6    | 99   | 100.5 | Titration with standardized NaOH             |
| Color (APHA)                               | APHA | 5       | —    | 10    | APHA/Hazen visual comparison                 |
| Specific Gravity (20°C)                    | g/mL | 0.966   | 0.96 | 0.97  | Density at 20°C (pycnometer or densitometer) |
| Residue On Ignition                        | %    | 0.2     | —    | 0.5   | Gravimetric analysis after ignition          |
| Water Content                              | %    | 0.1     | —    | 0.2   | Karl Fischer Titration                       |
| Aluminum (Al)                              | ppm  | 0.3     | —    | 1     | ICP-OES                                      |
| Arsenic (As)                               | ppm  | 0.1     | —    | 0.5   | ICP-MS                                       |
| Calcium (Ca)                               | ppm  | 1       | —    | 5     | ICP-OES                                      |
| Chromium (Cr)                              | ppm  | 0.1     | —    | 0.5   | ICP-OES                                      |
| Cobalt (Co)                                | ppm  | 0.02    | —    | 0.1   | ICP-OES                                      |
| Copper (Cu)                                | ppm  | 0.1     | —    | 0.3   | ICP-OES                                      |
| Heavy Metals (as Pb)                       | ppm  | 1       | —    | 5     | ICP-MS                                       |
| Iron (Fe)                                  | ppm  | 0.1     | —    | 0.5   | ICP-OES                                      |
| Lead (Pb)                                  | ppm  | 0.05    | —    | 0.2   | ICP-OES                                      |
| Magnesium (Mg)                             | ppm  | 0.5     | —    | 2     | ICP-OES                                      |
| Manganese (Mn)                             | ppm  | 0.1     | —    | 0.3   | ICP-OES                                      |
| Nickel (Ni)                                | ppm  | 0.05    | —    | 0.2   | ICP-OES                                      |
| Potassium (K)                              | ppm  | 0.5     | —    | 2     | ICP-OES                                      |
| Sodium (Na)                                | ppm  | 0.5     | —    | 2     | ICP-OES                                      |
| Zinc (Zn)                                  | ppm  | 0.5     | —    | 2     | ICP-OES                                      |
| Ammonium (NH <sub>4</sub> <sup>+</sup> )   | ppm  | 2       | —    | 5     | Ion Chromatography                           |
| Chloride (Cl <sup>-</sup> )                | ppm  | 0.3     | —    | 1     | Ion Chromatography                           |
| Nitrate (NO <sub>3</sub> <sup>-</sup> )    | ppm  | 2       | —    | 5     | Ion Chromatography                           |
| Phosphate (PO <sub>4</sub> <sup>3-</sup> ) | ppm  | 2       | —    | 5     | Ion Chromatography                           |
| Sulfate (SO <sub>4</sub> <sup>2-</sup> )   | ppm  | 5       | —    | 20    | Ion Chromatography                           |

ND = Not Detected. Values are typical and may vary by lot.

**PHYSICAL & CHEMICAL PROPERTIES**

|                                 |  |                                |  |
|---------------------------------|--|--------------------------------|--|
| <b>Appearance</b>               | Pale yellow viscous liquid, translucent smooth | <b>Odor</b>                    | Mild, characteristic odor                      |
| <b>Form</b>                     | Liquid   | <b>Boiling Point</b>           | 313°C (595.4°F)                                |
| <b>Melting / Freezing Point</b> | -18°C (-0.4°F)                                 | <b>Flash Point</b>             | 246°C (474.8°F)                                |
| <b>Solubility</b>               | Organic solvent soluble, water insoluble       | <b>Molecular Formula</b>       | C <sub>18</sub> H <sub>34</sub> O <sub>2</sub> |
| <b>Molecular Weight</b>         | 282.47 g/mol                                   | <b>Vapor Pressure (20°C)</b>   | 0.01 mmHg                                      |
| <b>Viscosity (25°C)</b>         | 900-1000 cP                                    | <b>Refractive Index (20°C)</b> | 1.463  |
| <b>Density (25°C)</b>           | 0.961 g/mL                                     | <b>Decomposition Temp.</b>     | Thermally stable under recommended storage     |

## APPLICATIONS

1. **Pharmaceutical** — Used as a reliable natural laxative, this USP grade oil meets strict purity standards for internal medicinal applications.
2. **Cosmetics** — Acts as an effective moisturizing agent in skin care products, providing deep hydration and a smooth, non-comedogenic finish.
3. **Manufacturing** — Utilized as a high-performance plasticizer to enhance the flexibility and durability of specialized plastic compounds.
4. **Industrial Lubrication** — Serves as an eco-friendly, bio-based lubricant for mechanical components requiring high thermal stability and viscosity.

## STORAGE & HANDLING

Castor oil should be stored in a cool, dry place in a tightly sealed container to prevent oxidative degradation and rancidity. Maintaining proper storage conditions is essential to ensure the chemical stability and safety of the product throughout its shelf life.

- Store in a cool, dry place away from direct sunlight.
- Use containers made of HDPE or glass to prevent contamination.
- Avoid exposure to high temperatures to maintain product integrity.
- Ensure proper ventilation when handling to avoid inhalation of vapors.
- Wear appropriate personal protective equipment (PPE) such as gloves and goggles.

## AVAILABLE PACKAGING

- 1 Quart
- 1 Gallon
- 5 Gallon
- 15 Gallon
- 55 Gallon
- 275 Gallon
- 330 Gallon

## SAFETY SUMMARY (CROSS-REFERENCE TO SDS)

### Signal Word: Not Classified

No GHS pictograms assigned.

### Hazard Statements:

- Not Classified: Not classified as hazardous under GHS based on available data.

**Emergency Contact:** CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

*For complete safety information, refer to the Safety Data Sheet (SDS) for this product.*

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